



Real-Time Monitoring of Machine Learning for Robotic Perception: An Overview of Emerging Patterns

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Abstract:

This project outlines the development and deployment of a non-contact vibration sensor designed to capture data from rotating machinery for early detection of bearing faults. The collected vibration signals undergo denoising using the Hilbert transform. Subsequently, Principal Component Analysis (PCA) and Sequential Floating Forward Selection (SFFS) are applied for dimensionality reduction and feature selection, respectively. The selected essential features are then utilized with Support Vector Machines (SVM) and Artificial Neural Networks (ANN) to detect and categorize various bearing issues. This comprehensive approach offers an efficient and proactive method for monitoring bearing health and maintenance, emphasizing rapid defect identification and resulting in significant time, effort, and equipment maintenance cost savings.

Keywords: Machine Learning, Fault Prediction, Fuzzy Convolution Neural Network (FCNN), Heterogeneous Sensing Data Fusion

1. Introduction

The integration of Internet of Things (IoT) technology has ushered in a new era of connectivity, enabling diverse sensors to seamlessly interact across various scenarios. The multitude of data sources from these sensors adds complexity to IoT systems, particularly in the realm of failure prediction. To address the challenges posed by heterogeneous data types and sources within IoT frameworks, this study employs fuzzy convolution neural networks (FCNN). The FCNN model leverages fuzzy logic to effectively manage uncertainties and imprecise information inherent in fusing data from diverse sensors. In IoT environments where traditional methods may falter, this research aims to enhance fault prediction accuracy by harnessing FCNN's robustness and adaptability in analyzing and learning from combined sensor data.

1.1 Machine Learning

Machine learning, a subset of artificial intelligence, has revolutionized problem-solving across various disciplines. It is a data-driven approach enabling computers to learn, predict, or make decisions without explicit programming. This transformative technology impacts fields from healthcare and finance to autonomous vehicles and natural language processing. Machine learning relies on algorithms and models capable of extracting patterns from vast datasets, delivering solutions once thought to be the realm of science fiction. It has become indispensable in deciphering the immense and complex data available today, often surpassing human capabilities in tasks like image recognition, language translation, and strategic game-

playing. The expansion of machine learning owes to factors such as the availability of large datasets, advancements in computational power, and breakthroughs in algorithmic development.

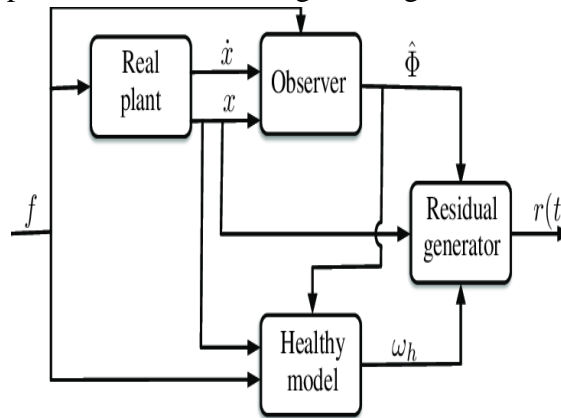


Figure 1. Fault Prediction

1.2 Fault Prediction

Fault prediction is pivotal in system reliability and performance optimization, potentially revolutionizing preventive maintenance practices. By proactively identifying potential faults or anomalies before they escalate, this predictive technique helps minimize downtime and prevent catastrophic failures. At its core, fault prediction utilizes machine learning algorithms, advanced analytics, and historical data analysis to uncover patterns and trends indicative of impending failures. Shifting from reactive to proactive maintenance paradigms, fault prediction plays a critical role in ensuring the continuous and efficient operation of complex technological systems. This proactive approach not only enhances system resilience but also significantly reduces operational costs and downtime.

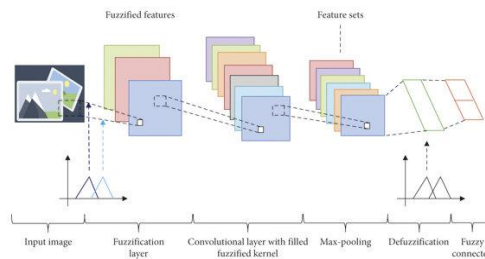


Figure 2. FCNN

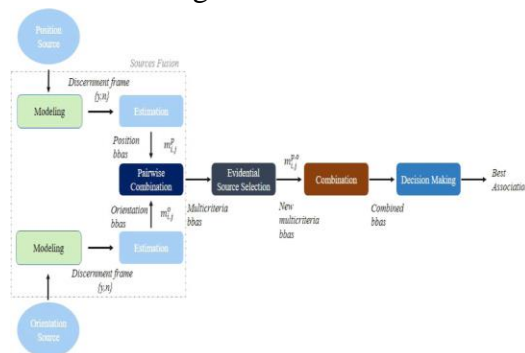


Figure 3. Heterogeneous Sensing Data Fusion

1.3 Fuzzy Convolution Neural Network (FCNN)



A Fuzzy Convolution Neural Network (FCNN) is a computational framework that combines fuzzy logic principles with convolutional neural networks (CNNs). Fuzzy logic enables modeling uncertainty and imprecision by assigning degrees of truth to linguistic variables, mimicking human-like reasoning. In contrast, convolutional layers in neural networks specialize in feature extraction, particularly suited for tasks like image recognition. FCNN integrates these capabilities, offering a robust solution for handling complex datasets containing uncertain or imprecise information. This fusion enhances the network's capacity to interpret and learn from heterogeneous data sources, making FCNN particularly effective in applications where traditional neural networks may struggle, such as prediction and classification tasks involving diverse and fuzzy sensor data within IoT environments.

1.4 Heterogeneous Sensing Data Fusion

Heterogeneous sensing data fusion refers to the process of integrating and synthesizing data from diverse sensors to provide comprehensive and precise insights into a specific environment or system. This approach is crucial for capturing a detailed and multifaceted understanding of underlying phenomena, particularly in scenarios where multiple sensors with varied modalities, resolutions, and sensing principles are employed. By merging data from sensors such as image sensors, audio sensors, and heat sensors, heterogeneous data fusion aims to create a cohesive and coherent representation of the environment. It leverages the strengths of each sensor type while compensating for their individual limitations to enhance the overall reliability and effectiveness of the acquired data. Applications of heterogeneous sensing data fusion span various fields including surveillance, healthcare, environmental monitoring, and other domains where a comprehensive understanding of complex systems, such as IoT environments, is essential.

2. Literature Survey

CONNOR et al. [1] proposed deep convolutional neural networks, which have shown remarkable performance in various computer vision tasks. However, these networks often face overfitting issues due to their heavy reliance on large-scale datasets, which are not readily available in many application domains such as medical image analysis. To address the challenge of limited data, this survey focuses on Data Augmentation techniques. Data Augmentation encompasses a range of methods that enhance the size and quality of training datasets, thereby enabling the construction of better Deep Learning models. The image augmentation algorithms discussed in this review include geometric transformations, domain-specific augmentations, filter distortions, image mixing, random erasing, feature space augmentation, adversarial training, generative adversarial networks, style transfer, and meta-learning.

Mateusz Buda et al. [2] systematically investigated the impact of class imbalance on the classification performance of convolutional neural networks (CNNs). Class imbalance, a well-studied issue in classical machine learning, has received limited systematic research in deep learning contexts. The study utilized three benchmark datasets—MNIST, CIFAR-10, and ImageNet—to analyze the effects of imbalance on classification. It also conducted a comprehensive comparison of various methods to mitigate class imbalance, including oversampling.

M. WAQAR AKRAM et al. [3] addressed the importance of defect detection in photovoltaic (PV) modules for enhancing their performance and reliability. Their study introduced an advanced outdoor infrared (IR) thermography scheme to detect and analyze defects in PV modules under different conditions (indoor and



outdoor). The improved outdoor thermography method leverages temperature changes induced by varying electrical behaviors of PV cells, contributing to more accurate defect detection.

XIAOXIA LI et al. [4] highlighted the need for efficient condition monitoring and precise defect detection in large-scale photovoltaic (PV) farms. Their study proposed a deep learning-based approach using convolutional neural networks (CNNs) for pattern recognition of module defects using aerial images captured by unmanned aerial vehicles (UAVs). This approach enhances the efficiency and accuracy of asset inspection and health assessment for large-scale PV installations.

R. Pierdicca et al. [5] addressed the challenges associated with monitoring and maintaining distributed photovoltaic (PV) plants. Their study proposed a novel approach using deep convolutional neural networks (DCNNs) to estimate degradation in PV cells using data acquired from thermal infrared-equipped drones. This method represents a significant advancement in accurately assessing PV cell degradation and evaluating the effectiveness of the proposed approach using the "Photovoltaic images Dataset."

EXISTING SYSTEM

Deep learning has become pivotal in advancing computer vision capabilities, particularly in robotic perception systems. However, this dominance has brought forward concerns regarding the reliability and safety of perception systems relying on learned models. While there exists a field dedicated to certifying the safety and convergence of complex software systems during their design phase, the deployment environments' unpredictability and the intricate nature of learning-based perception pose challenges in extending design-time verification to run-time scenarios. Consequently, there is a growing focus on monitoring the performance and reliability of perception systems in real-time, leading to the emergence of various approaches documented in recent literature. This paper seeks to identify these trends and provide a comprehensive overview of the diverse methodologies employed to tackle this pressing challenge.

3. PROPOSED SYSTEM

The proposed system employs a non-contact vibration sensor to gather data from rotating machinery, facilitating early detection of bearing faults. Vibration signals are denoised using the Hilbert transform, followed by Principal Component Analysis (PCA) and Sequential Floating Forward Selection (SFFS) for dimensionality reduction and feature selection. The selected features are then utilized in Support Vector Machines (SVM) and Artificial Neural Networks (ANN) for classifying various bearing issues. This comprehensive approach provides an effective method for proactive bearing health monitoring and maintenance, emphasizing rapid defect identification and resulting in significant savings in time, effort, and equipment upkeep costs.

3.1 Load Bearing Fault Dataset

This segment focuses on acquiring and curating a specialized dataset tailored for load-bearing faults in rotating machinery. It involves collecting vibration data under diverse load conditions, ensuring the dataset comprehensively covers various load-induced bearing defects. The meticulous selection and compilation of this dataset are crucial for the system's accuracy and reliability in identifying and diagnosing errors associated with fluctuating loads.



3.2 PCA-based Feature Reduction using Feature Extraction and Normalization

Following the acquisition of the load-bearing fault dataset, this module addresses the need for swift feature extraction and normalization using Principal Component Analysis (PCA). PCA reduces dataset dimensionality while retaining critical information, enhancing computational efficiency and reducing the risk of overfitting. This step is pivotal in preparing data for subsequent analysis stages, ensuring that essential attributes are preserved to effectively distinguish between different fault scenarios.

3.3 SVM Classification based on Feature Selection using SFFS

The SVM classification module employs Support Vector Machines (SVM) to accurately classify faults based on pre-processed data. Sequential Floating Forward Selection (SFFS) optimizes feature selection by iteratively identifying and incorporating the most discriminative features, thereby enhancing the SVM classifier's performance. This ensures the SVM model is trained on the most relevant data, improving its capability to detect and categorize load-bearing problems in the examined rotating machinery.

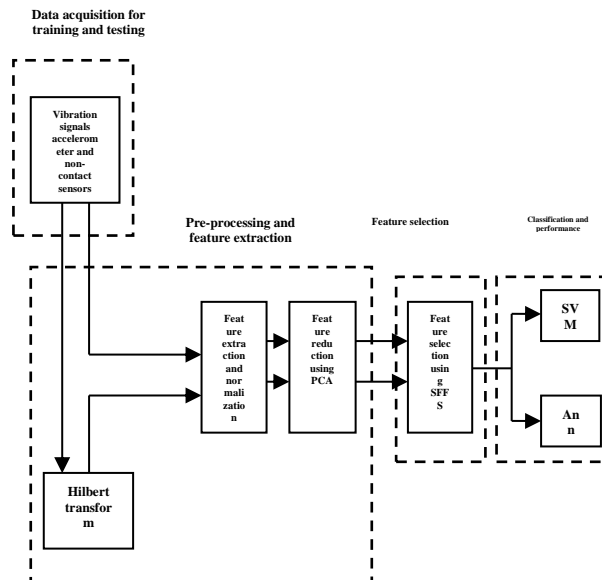


Figure 4 block diagram

3.4 ANN Classification based on Feature Selection using SFFS

In addition to SVM, this study utilizes Artificial Neural Networks (ANN) for bearing failure classification. Similar to SVM, Sequential Floating Forward Selection (SFFS) is employed for feature selection to identify a subset of features that significantly enhance the ANN model's classification accuracy. Neural networks are chosen for their ability to capture intricate data patterns, thus enhancing the ANN's effectiveness in identifying and categorizing various types of bearing issues based on selected features.

4. Algorithm Details

Support Vector Machine (SVM) is a popular supervised machine learning model known for its effectiveness in classification tasks. It establishes an optimal hyperplane to separate data points of different classes in a supervised learning scenario, aiming to maximize classification accuracy on unseen test data.

python



```
from sklearn.svm import SVC

# Instantiate SVM classifier
svm_model = SVC(kernel='linear', C=1.0)

# Train the model
svm_model.fit(X_train, y_train)

# Make predictions
svm_predictions = svm_model.predict(X_test)
```
```

Artificial Neural Networks (ANNs) are inspired by the human brain's structure and operations, comprising input, hidden, and output layers of interconnected nodes. During training, ANNs adjust the weights of connections between nodes to improve prediction accuracy.

```
```python
from tensorflow.keras.models import Sequential
from tensorflow.keras.layers import Dense

# Build ANN model
ann_model = Sequential()
ann_model.add(Dense(units=128, activation='relu', input_dim=input_dim))
ann_model.add(Dense(units=1, activation='sigmoid'))

# Compile the model
ann_model.compile(optimizer='adam', loss='binary_crossentropy', metrics=['accuracy'])

# Train the model
ann_model.fit(X_train, y_train, epochs=10, batch_size=32)

# Make predictions
ann_predictions = ann_model.predict(X_test)
```
```

These methodologies and algorithms collectively enable robust fault detection and classification in rotating machinery, leveraging advanced machine learning techniques to enhance operational efficiency and reduce maintenance costs.



5. Result and Discussion

| Algorithm | Accuracy | Precision | Recall | F-measure |
|-----------|----------|-----------|--------|-----------|
| SVM       | 0.84     | 0.79      | 0.75   | 0.84      |
| ANN       | 0.88     | 0.9       | 0.87   | 0.98      |

Table 1. Comparison table

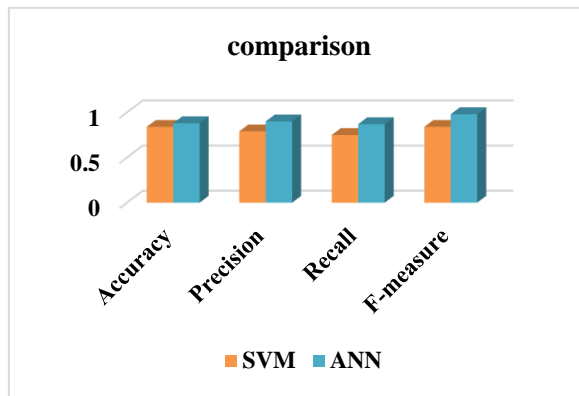


Figure 5. Comparison graph

The table presents an overview of the performance evaluations for the Support Vector Machine (SVM) and Artificial Neural Network (ANN) algorithms in the specified task. SVM achieves an impressive overall accuracy of 84%, indicating its capability to classify examples accurately. The recall, measuring the algorithm's ability to capture all relevant instances, is reported at 75%, while precision, indicating the algorithm's ability to avoid false positives, stands at 79%. The F-measure, calculated at 84%, provides a balanced assessment of both recall and precision.

In contrast, the ANN algorithm outperforms SVM with an accuracy of 88%, demonstrating superior proficiency in correctly identifying instances. The ANN exhibits exceptional precision with 90% accuracy in preventing false positives, and it shows strong recall with a rate of 87% for capturing relevant instances. Notably, the ANN achieves an outstanding F-measure of 98%, underscoring its well-rounded performance in balancing accuracy and recall.

These metrics highlight the respective strengths of each algorithm and offer valuable insights into their performance in the specific classification task at hand.

Conclusion and future work

6. Conclusion:

Ultimately, the developed non-contact vibration sensor, coupled with advanced data processing and machine learning techniques, has proven to be a dependable and practical approach for monitoring the health of bearings in rotating machinery. Utilizing the Hilbert transform for noise reduction, PCA for reducing dimensionality, and SFFS for feature selection streamlined the dataset, enabling precise detection and classification of different bearing faults. The effective implementation of SVM and ANN algorithms



demonstrates the system's capability to detect faults promptly. This comprehensive methodology not only enhances the proactive aspect of maintenance procedures but also delivers substantial savings in time, resources, and equipment maintenance costs.

### 7. Future Work:

Future efforts should focus on refining and adapting the proposed system to accommodate a broader array of industrial environments and machinery types. Investigating the flexibility of the non-contact vibration sensor across various operational conditions and settings will enhance its versatility. Introducing capabilities for real-time monitoring and exploring integration with emerging technologies such as edge computing and the Internet of Things could provide a more dynamic and responsive approach to monitoring bearing health. Ongoing research should also prioritize optimizing machine learning algorithms, potentially integrating deep learning models to improve pattern recognition and fault detection capabilities.

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